

FIG. 1

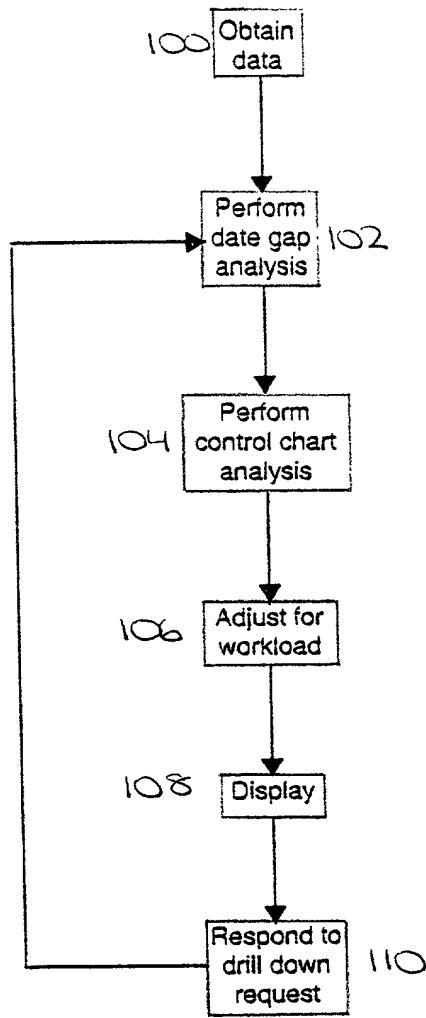


FIG. 2

X-bar chart

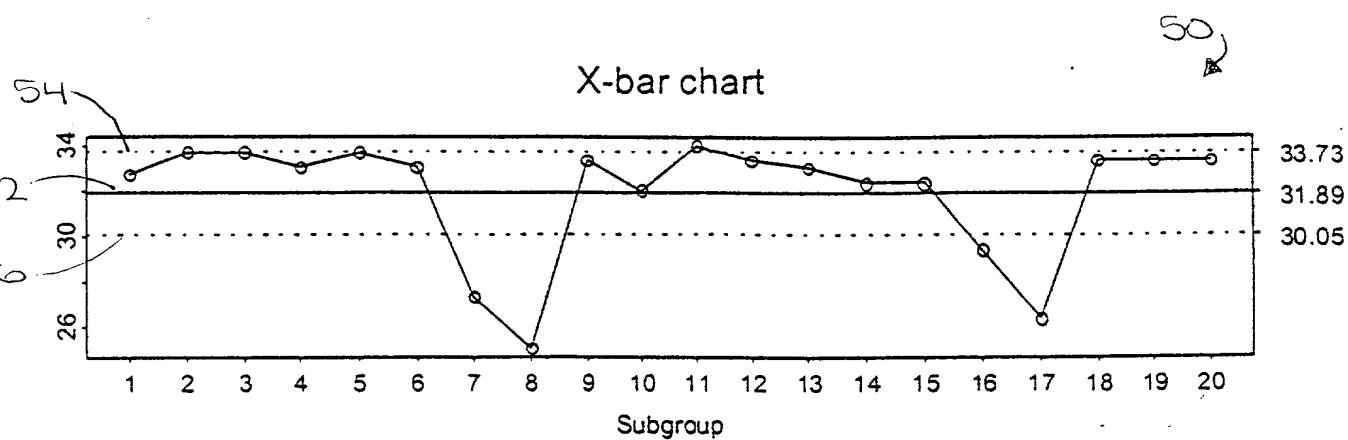
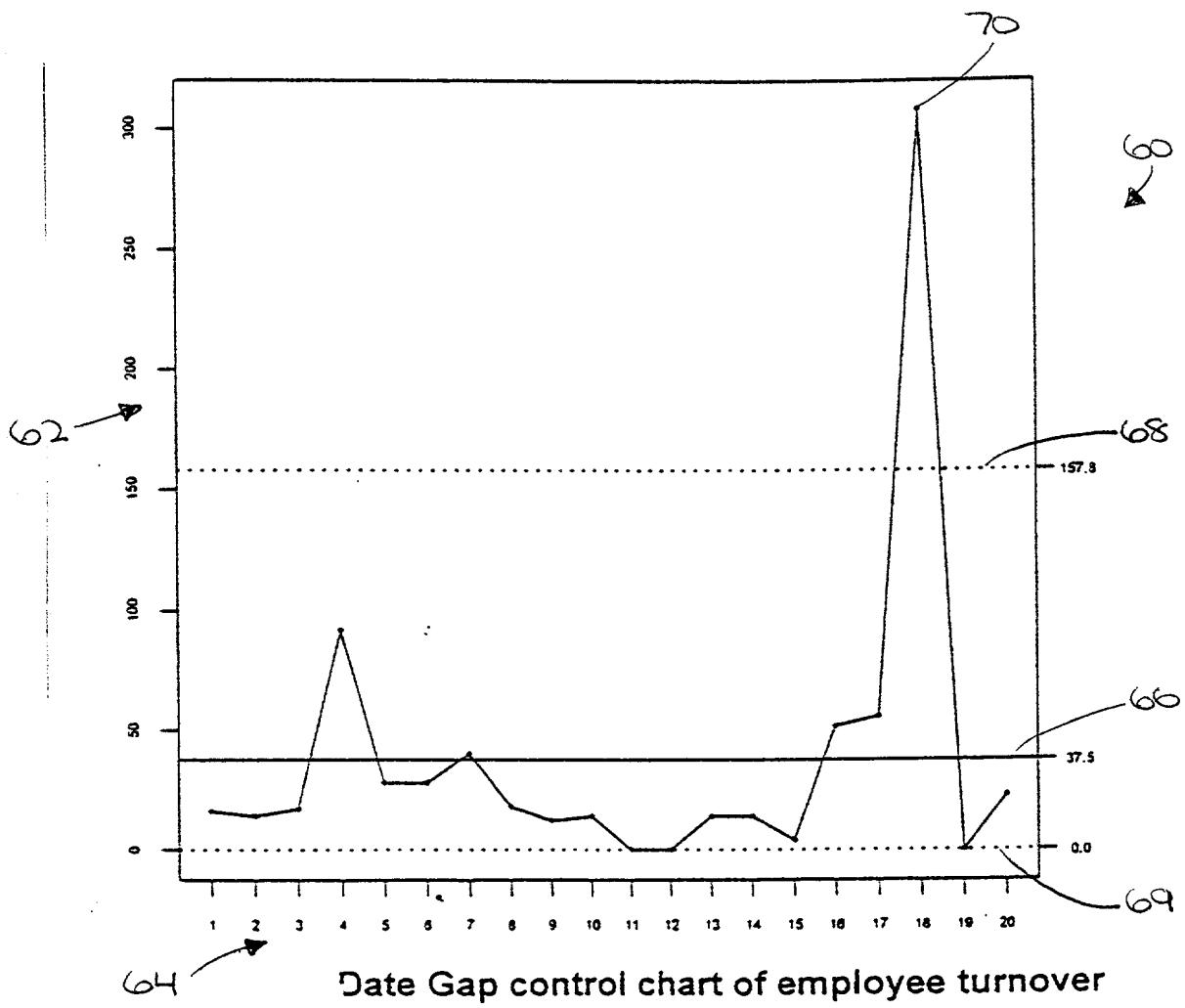


Fig 3



Date Gap control chart of employee turnover

Fig. 4